

ROYAL SW EL 8 (AWS/ SFA 5.17 EL8)

CODING: AWS/ SFA 5.17 EL8

TYPICAL ALL WELD ANALYSIS (%)

C: 0.10 max

Mn: 0.25-0.60

Si: 0.07 max

S: 0.03 max

P: 0.03 max

Cu: 0.35 max

Low Manganese-Silicon copper coated wire is suitable for welding of Mild steel, medium, high tensile steel and unalloyed steels in combination with agglomerated SAW flux. Typical applications are LPG cylinders, long seam welded pipes, butt and fillet welds in general structural welding.